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## **CERTIFICATE OF ANALYSIS**

| Product Description | Batch | Re-Test Date | Customer Reference |
|---------------------|-------|--------------|--------------------|
| XANTHAN GUM (E415)  | 10294 | 12/2025      |                    |

| PARAMETERS                | SPECIFICATION                              | RESULTS                |  |
|---------------------------|--|------------------------|--|
| Colour and Appearance:    | Cream white powder                         | Comparable to standard |  |
| Odour:                    | Bland to odourless                         | Comparable to standard |  |
| Particle Size:            | 100% pass 80 mesh<br>Min 90% pass 200 Mesh | Complies               |  |
| Loss on drying:           | 6 - 14%                                    | 7.7%                   |  |
| pH Value (1% solution):   | 6.0 - 8.0                                  | 7.84                   |  |
| Viscosity (1% in 1% KCl)  | 1200-1800 mPa.s                            | 1586                   |  |
| Viscosity Ratio:          | 1.02 - 1.45                                | 1.406                  |  |
| <b>Total Plate Count:</b> | < 2000 CFU/G                               | Complies               |  |
| Yeast & Mould:            | < 100 CFU/G                                | Complies               |  |
| Pyruvic Acid:             | >1.5%                                      | Conforms               |  |
| Nitrogen:                 | <1.5%                                      | Conforms               |  |
| Lead:                     | <2ppm                                      | Conforms               |  |
| Arsenic:                  | <3ppm                                      | Conforms               |  |
| Heavy Metals:             | <20ppm                                     | Conforms               |  |

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